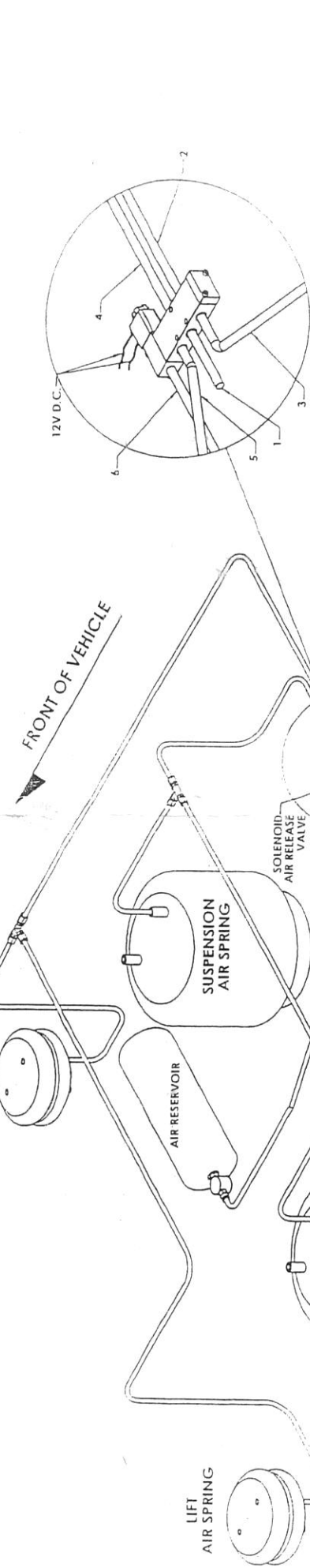


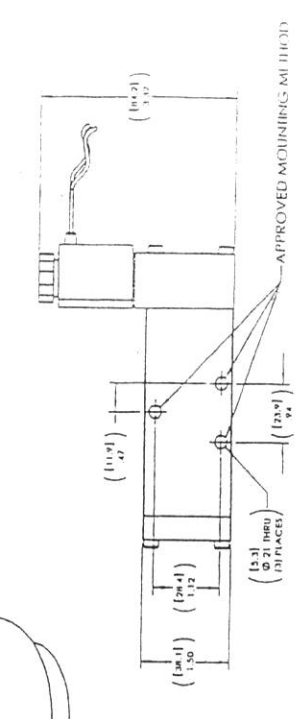
| | | | |
|--------|------------|------|--------|
| DATE | CHANGED BY | BY | DATE |
| 1/1/74 | W.A. | W.A. | 1/1/74 |
| 1/1/74 | W.A. | W.A. | 1/1/74 |

12V D.C.



DETAIL A
SCALE 1:2

- 1) EXHAUST
- 2) TO LIFT AIR SPRINGS
- 3) FROM SUPPLY (IN C.)
- 4) TO SUSPENSION AIR SPRINGS
- 5) FROM HEIGHT CONTROL VALVE (IN C.)
- 6) FROM SUPPLY



90560139
4 WAY VALVE SOLENOID
SCALE 1:1

TROUBLESHOOTING:

- VALVE HANDLE WILL NOT PULL OUT - CHECK HANDLE POSITION. SOLUTION - REALIGN CAP, RE-TIGHTEN SCREWS.
- VALVE LEAKS WHEN AIR IS RELEASED - CHECK VALVE INTERNAL COMPONENTS GASKETS HAVE BECOME LOOSE/ABRADED/NE SEALS. SOLUTION - REMOVE, NOTE MOUNT PANEL SCREWS AND PULL OUT STOP. CHECK SEALS FOR DAMAGE. REPLACE IF NECESSARY. IF THERE IS NO VISUAL DAMAGE, CLEAN AND RE-LUBRICATE.
- VALVE DOES NOT WORK WHEN AIR IS RELEASED (PRESS!) - CHECK HANDLE POSITION. SOLUTION - PLEASE SEE INSTALLATION INSTRUCTIONS AND COMBINATION OF PRESSURE RATIO.

NOTE:
FOR MULTIPLE LIFT AXLES, AN EXTRA AIR RESERVOIR
MAY BE ADDED FOR A QUICHER LIFT TIME.

DETAIL B
SCALE 1:2

SACHS

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4 WAY VALVE SOLENOID
SCALE 1:1

SEE FIGURES

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SAATCHI & SAATCHI