



# 2006 Dodge Ram Full Size

Part# 42731 (Brushed) 42732 (Polished) 42733 (Black)




After



Before



## HARDWARE

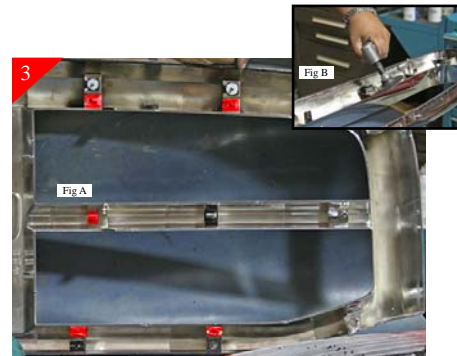
- 4 - Brackets 
- 4 - Brackets 
- 4 - Brackets 
- 24 - #8 x 5/8" Phil Pan head screw
- 24 - U-CLIP



1 Start with removing the (12) 8mm. Bolts from the back-side of the stock grille shell as shown. Grille shell will be free at this point. With shell removed tape the face of the grille shell to protect during install.



2 Un-snap plastic inserts as shown. It maybe necessary to use a regular screwdriver to aid in the release of the clips.



3 After plastic inserts are removed you will need to grind off the tabs shown in RED above (Fig A). Using a grinder or cut-off wheel, hacksaw ect.. Grind or cut then sand smooth as shown (Fig B).



4 Place bottom billet grille into opening and center. Next attach the brackets to the billet grille using #8 x 5/8" Phil pan head screw. Then using a scribe mark the hole locations where the bracket meets the stock grille as shown above.



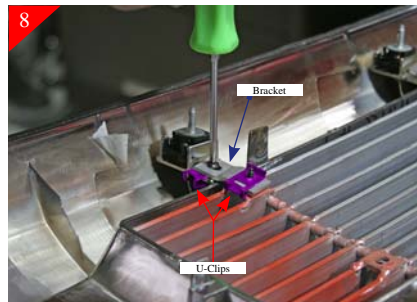
5 Now drill a 3/16" hole in the just marked locations.



6 Then place the top portion of the billet grille into opening and center. Attach the brackets using the supplied U-clips and #8 x 5/8" Phil pan head screw. Next mark the locations of the holes where it meets the stock grille



7 Then drill a 3/16" hole in the just marked locations.



8 Place the supplied u-clips on the just drilled hole location as shown. Attach using # 8 x 5/8" Phil pan head screw.



9 Next place the supplied u-clips on the middle support bracket as shown above.



Attach brackets using #8 x 5/8" Phil pan head screws as shown above.



Pictured above an overview of all the brackets attached. Steps 1 thru 9.



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.