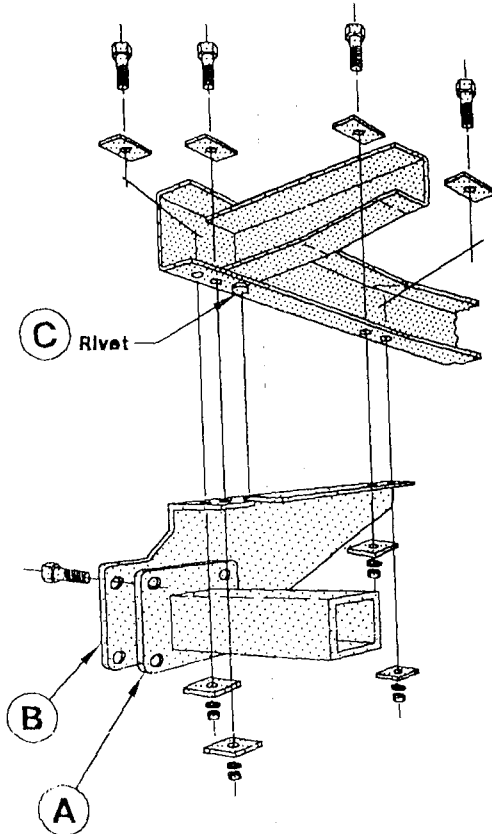


25098

8,000 WC/ 12,000 WD



HARDWARE LIST

- 8 - 1/2"-13 x 1 1/2" Bolts
- 8 - 1/2" Lock Washers
- 8 - 1/2"-13 Nuts
- 8 - 7/16"-14 x 1 1/4" Bolts
- 8 - 7/16" Lock Washers
- 8 - 7/16"-14 Nuts
- 16 - 3/16" x 1 1/2" Sq. Spacers

WARNING: ALTHOUGH THIS HITCH IS DESIGNED TO SAFELY CARRY THE LOADS SPECIFIED, UNDER NO CIRCUMSTANCES DO WE RECOMMEND EXCEEDING THE TOWING VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPABILITIES. ALWAYS USE SAFETY CHAINS AND TRAVEL AT A SAFE SPEED.

INSTALLATION INSTRUCTIONS

1. Bolt receiver tube assembly "A" to endplate brackets "B" with 7/16"-14 x 1 1/4" bolts provided and torque to 50 ft. lbs. (Be sure end plates are mounted as illustrated).
2. Lower spare tire to allow room to position hitch. Align hitch under vehicle so that the frame rivet "C" is in notch in end plate. Use vice grips or C-clamps to hold hitch in place.
3. Place the 1/2"-13 x 1 1/2" bolts through the 3/16" x 1 1/2" sq. spacers, then through frame, then hitch end plates in front and back holes. Fasten with 3/16" x 1 1/2" sq. spacers, lock washers, and nuts. Torque to 75 ft. lbs.
4. While cranking spare tire back up in place, push the tire forward let tire rest on front side of hitch cross tube.
5. Torque all 1/2"-13 x 1 1/2" bolts to 75 ft. lbs. Torque all 7/16"-14 x 1 1/4" bolts to 50 ft. lbs.

FIT LIST

1997-1999 Ford F-150 and F-250
(Except Heavy Duty) (w/o 10" Step Bumper)

