

AT41001

Installation Instructions

2004-2007 Nissan Titan King Cab

1. Before installing, review the installation instructions carefully. Be sure you have all hardware shown in the diagram. (You may have some extra hardware)
2. Remove driver side body mount bolts located under cab of vehicle. Install front and rear mounting brackets using factory bolts as shown. Be sure to leave the existing washers and rubber bushings in place. Leave all bolts loose for now.
3. Locate the 1" hole in the floor of the vehicle between the front and rear body mounts. Place the J-bolt into the hole as shown. Install the center bracket over the J-bolt and secure with a M10 flat washer, lock washer and hex nut. Leave the bracket loose for now.
4. Fasten the step bar to front, center and rear bracket using M-14 bolts and M10 hex head bolt as shown. Torque the M14 bolts to 35-45 ft-lbs and the M10 bolts to 20-25 ft-lbs. Tighten the mounting bracket bolts now.
5. Repeat for passenger side. Be sure to check for adequate clearance between the passenger side front bracket and the vehicle wiring harness. The harness may need to be moved slightly.

KING CAB CENTER BRACKET INSTALLATION

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