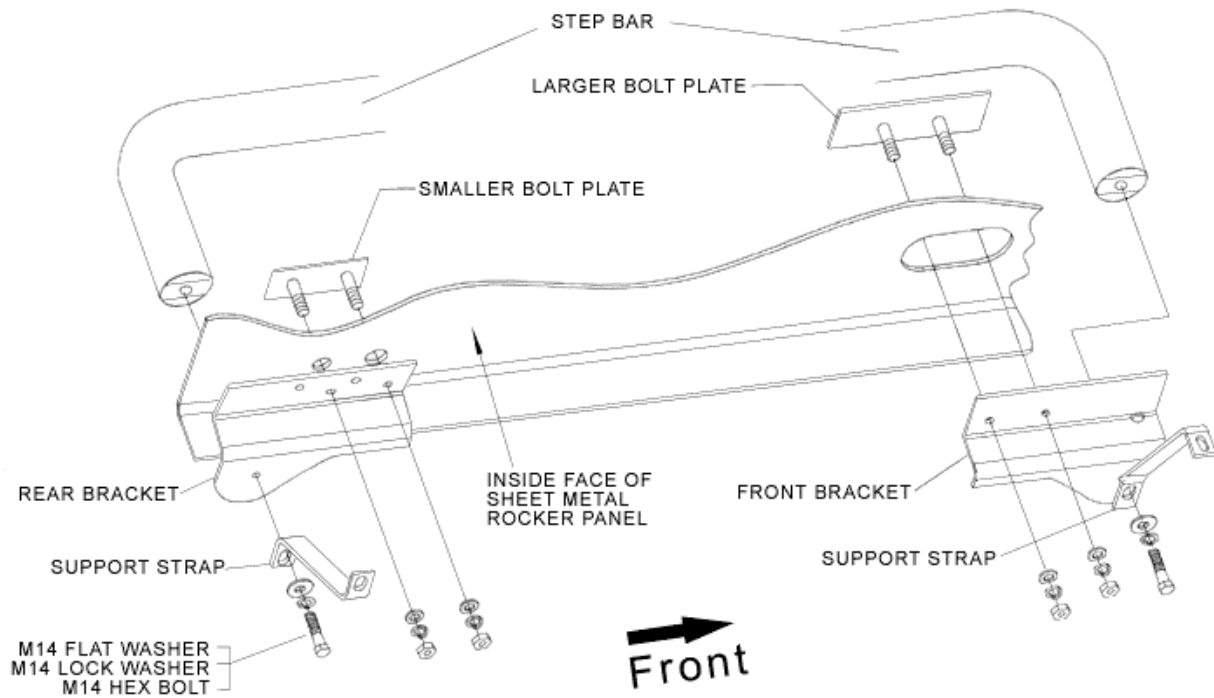


AT31004

Installation Instructions

2004 Ford F150 Heritage Edition Regular Cab (Old Body Style)
1997-2003 Ford F150 Regular Cab

1. Before installing, review the installation instructions carefully. Be sure you have all hardware shown in the diagram. You will not use the small bolt plate if your truck has a large oval hole the rear of the driver's side rocker panel. (You may have some extra hardware)
2. Locate the large oval holes in the rocker panel on each side of the vehicle. There may be rubber plugs in these holes. Remove the plugs.
3. Identify the front and rear brackets and support straps. Starting in the front place the larger bolt plate into the oval hole (This may take some maneuvering) then install the bracket over the bolts using a flat washer, lock washer and nut on each bolt. Leave them loose for now.
4. Bolt the upper end of the front support strap to the sheet metal lip near the cab floor. Leave it loose for now.
5. Repeat step 3 to install the rear bracket.
6. Bolt the upper end of the rear support strap to the truck body frame channel as shown in the diagram. Leave it loose for now.
7. Identify the driver and passenger side step tubes. Install a M14 bolt with lock washer and flat washer through the support strap and bracket into the rear end of tube. Leave it loose for now.
8. Install a M14 bolt with lock washer and flat washer through the support strap and bracket into the front end of tube.
9. Tighten the M14 bolts holding the tube to the brackets first. Then tighten all remaining bolts.
10. Repeat steps 2-9 on the other side.



Driver Side Shown

