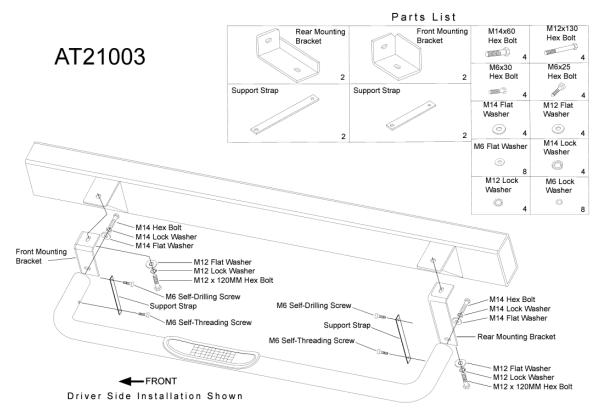
AT21003 Installation Instructions

1994-2001 Dodge Ram 1500/2500/3500 Standard Cab 2002 Dodge Ram 2500/3500 Standard Cab

- 1. Before installing, review the installation instructions carefully. Be sure you have all hardware shown in the diagram. (You may have some extra hardware)
- 2. Locate the body mounts located under the cab behind the inner wall of the rocker panel.
- 3. Locate front and rear brackets. The front bracket is shorter.
- 4. Remove the front body mount bolt and discard. Be sure to keep the rubber bushing. Using a long bolt, lock washer and flat washer install the front bracket, spacer washer and rubber bushing. Leave the bolt loose for now.
- 5. Repeat steps 4 for the rear bracket.
- 6. Identify the driver and passenger side step tubes. Install a M14 bolt with lock washer and flat washer through the bracket into the rear end of tube. Leave it loose for now.
- 7. Install a M14 bolt with lock washer and flat washer through the bracket into the front end of tube.
- 8. Tighten the M14 bolts holding the tube to the brackets first. Then, tighten the body mount bolts.
- 9. Install the support braces once all other bolts are tightened. Starting at the front, bolt a support brace to the tube leaving it loose. Then, install the self-tapping screw through the brace into the sheet metal above. Tighten the self-tapping screw and then the bolt in the tube. Repeat for rear brace.
- 10. Repeat the steps above on the other side.



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