

AT21001

Installation Instructions

2003-2007 Dodge Ram 1500/2500/3500 Standard Cab
2002 Dodge Ram 1500 Standard Cab

1. Before installing, review the installation instructions carefully. Be sure you have all hardware shown in the diagram. (You may have some extra hardware)
2. Locate the body mounts located under the cab behind the inner wall of the rocker panel.
3. Locate front and rear brackets. The front bracket is shorter.
4. Remove the front body mount bolt and discard. Be sure to keep the rubber bushing. Using a long bolt, lock washer and flat washer install the front bracket, spacer washer and rubber bushing. Leave the bolt loose for now.
5. Locate the support brace hole in the rocker panel. It may be covered with tape. Insert a bolt plate into the rocker panel and attach a support brace using a flat washer, lock washer and nut. Attach the support brace to the hole on the short side of the bracket. Leave the bolts loose for now.
6. Repeat steps 4 and 5 for the rear bracket.
7. Identify the driver and passenger side step tubes. Install a M14 bolt with lock washer and flat washer through the bracket into the rear end of tube. Leave it loose for now.
8. Install a M14 bolt with lock washer and flat washer through the bracket into the front end of tube.
9. Tighten the M14 bolts holding the tube to the brackets first. Then, tighten the body mount bolts. Finally, tighten the support brace bolts.
10. Repeat the steps above on the other side.

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