

AT11001

Installation Instructions

1999-2007 Chevy Silverado 1500 Standard Cab
1999-2007 GMC Sierra 1500 Standard Cab
2001-2007 Chevy Silverado HD Standard Cab
2001-2007 GMC Sierra HD Standard Cab

Important Notes:

2006 and newer General Motors trucks have a larger cab mount bolt than in previous years. You will need to reuse your factory cab mount bolts when installing this kit on those trucks.

GM released new body style Silverado and Sierra trucks in 2007. These trucks have a boxed frame, so the front support braces are not used.

1. Before installing, review the installation instructions carefully. Be sure you have all hardware shown in the diagram. (You may have some extra hardware)
2. Locate the body mount bolts located under the cab behind the inner wall of the rocker panel.
3. Remove the front body mount bolt and discard. Be sure to keep the rubber bushing. Using a long bolt, lock washer and flat washer install the bracket, spacer ring and rubber bushing. Leave the bolt loose for now.
4. Locate the two holes on the underside of the frame. Insert the bolt plate through the larger hole, so the bolt drops through the smaller hole. An alternative method is to insert the bolt plate through the cut out area a little farther back on the inside of the frame. Either method will require some maneuvering.
5. Attach the front support brace to the bolt plate you just installed. Leave it loose for now.
6. Remove the rear body mount bolt and discard. Be sure to keep the rubber bushing. Using a long bolt, lock washer and flat washer install the bracket and rubber bushing. Leave the bolt loose for now.
7. Identify the driver and passenger side step tubes. Install rear of tube to bracket with a M14 bolt, lock washer and flat washer. Leave it loose for now.
8. Install a M14 bolt with lock washer and flat washer through the front support brace and bracket into the tube.
9. Tighten the M14 bolts holding the tube to the brackets before any others. Then tighten remaining bolts.
10. Repeat the steps above on the other side.

